



Technical requirements:
 1、Specification parameters: 220-240V/50-60Hz/1500W;
 2、Gear setting: Full touch screen selection mode;
 3、The whole machine complies with LFGB,ROHS,and CB requirements

66	BL9010-CB-40-01	电机密封垫 Motor seal pad	1	Silica gel	
65	BL9023-CB-02-02	磁环Magnetic ring	1	Φ25×Φ15×15	
64	BL9023-CB-02-02	内配线组件Lead wire asm	1	16-22AWG	
63	BL9023-CB-02-01	电源线组件Power cord asm	1	H05VV-F 2×1.0mm ² /VDE Tool insertion	
62	BL9023-CB-80-06	开关弹簧Switch spring	1	SUS304	
61	BL9023-CB-10-13	开关支架Switch retainer	1	POM F20-03	
60	BL9023-CB-10-14	开关连杆Switch lever	1	POM F20-03	
59	BL9023-CB-60-05	微动开关Micro switch	1	KW11-7	
58	BL9023-CB-10-06	杯座Jar base	1	PP HJ730L	
57	BL9023-CB-10-04	手柄盖Handle cover	1	PP HJ730L	
56	BL9023-CB-10-03	手柄Handle	1	PP HJ730L	
55	BL9023-CB-10-01	搅拌杯Jar	1	PCTG TX2001	
54	BL9023-CB-40-03	杯盖密封圈Jar cover seal ring	1	Silica gel	
53	BL9023-CB-10-16	杯内盖Inner jar cover	1	PP HJ730L	
52	BL9023-CB-10-16	杯内盖Inner jar cover	1	PP HJ730L	
51	BL9023-CB-10-05	杯盖底座Bottom cover	1	ABS 750SW	
50	BL9023-CB-10-02	杯外盖Outer jar cover	1	ABS 750SW	
49	BL9010-UL-10-16	量杯Measure Cup	1	PCTG TX2001	
48	BL9023-CB-10-15	刀片固定座Blade asm holder	1	PA-F2101 N30-B (PA66+30%GF)	
47	BL1015-GS-40-03	密封圈Seal ring 3	1	Silica gel	
46	BL9023-CB-30-02	上连接头Upper connector	1	SUS304	
45	BL9023-CB-40-04	轴承支架端盖Bearing bracket end cover	1	Fluororubber	
44	BL9023-CB-80-02	刀轴Blade shaft	1	SUS304/Φ8×45	
43	BL9023-CB-80-02	开口挡圈 Split washer	1	Φ7×0.9/SUS304	
42	BL9023-CB-40-02	轴承垫Bearing gasket	1	Silica gel	
41	BL9010-UL-80-07	深沟球轴承Bearing	2	SUS420/SS608/Φ22×Φ8×7	
40	BL1015-GS-40-07	油封Oil seal	1	Fluororubber/Φ16×Φ7.5×3mm	
39	BL9023-CB-40-01	轴承支架端盖Sealing ring for bearing bracket	1	Silica gel	
38	BL9023-CB-80-03	轴承支架Bearing bracket	1	SUS304	
37	BL9023-CB-80-03	刀轴挡片Knife shaft stopper	1	SUS304	
36	BL9023-CB-80-05	下刀片Lower blade	1	SUS301	
35	BL9023-CB-80-04	上刀片Upper blade	1	SUS301	
34	BL1015-GS-50-01	六角头法兰螺钉Hexagonal Screw	1	SUS304/M4×10	
33	BL9023-CB-80-04	六角头法兰螺钉Hexagonal Screw	1	SUS304/M4×10	
32	BL9023-CB-80-04	六角头法兰螺钉Hexagonal Screw	1	SUS304/M4×10	
31	BL9023-CB-80-04	六角头法兰螺钉Hexagonal Screw	1	SUS304/M4×10	
30	BL1015-GS-40-04	胶脚Foot	4	Rubber/shore hardness40-50	
29	BL9023-CB-10-10	底座Base	1	ABS 750SW	
28	HMS36-1-08	压线码Strain relief	1	PA66-A45L-1	
27	BL9023-CB-80-05	吸风口垫Air inlet pad	1	EVA foam/t3	
26	BL9010-UL-10-13	导风板Wind guide plate	1	GFPP-30 (PP+30%GF)	
25	BL9010-UL-80-06	电机支架垫Motor bracket pad	1	EVA foam/t1.5	
24	BL9010-UL-10-15	电机风扇Motor fan	1	GFPP-30 (PP+30%GF)	
23	BL9010-UL-10-15	电机风扇Motor fan	1	GFPP-30 (PP+30%GF)	
22	BL9010-UL-80-05	出风口垫Air outlet pad	1	EVA foam/t1.5	
21	BL9010-UL-10-14	电机支架Motor bracket	1	GFPP-30 (PP+30%GF)	
20	JE6019-3C-40-06	电机防震垫Motor shockproof mat	3	silica gel/shore hardness 45~50	
19	BL9023-CB-60-06	散热电机DC motor	1	DC220-240V 50-60Hz	
18	BL9010-UL-10-12	右风罩 Right fan cover	1	GFPP-30 (PP+30%GF)	
17	BL9023-CB-60-03	电机Motor	1	AC220-240V/50-60Hz/1500W /3895-40-A/CLASS 155	
16	BL9010-UL-10-11	左风罩 Left fan cover	1	GFPP-30 (PP+30%GF)	
15	BL1015-GS-40-05	减震垫 Shockproof mat	4	silica gel/shore hardness 40~45	
14	BL9023-CB-10-07	大身Body	1	ABS 750SW	
13	BL9023-CB-10-11	搅拌杯垫Blend jar mat	1	TPE GP520	
12	BL1015-GS-10-24	下连接头Lower connector	1	PA66-RPG25	
11	BL1015-GS-50-04	轴用定位螺钉Self locking Screw	1	SUS304/M3×10	
10	BL1015-GS-10-27	螺钉盖Screw Cover	1	ABS 750SW	
9	BL9023-CB-10-08	大身装饰盖Body deco cover	1	ABS 750SW	
8	BL9023-CB-60-02	电源板组件Power PCB ASM	1	220-240V/50-60Hz	
7	BL9023-CB-60-01	控制板组件Control PCB ASM	1	220-240V/50-60Hz	
6	BL9023-CB-10-12	电子板支架 PCB bracket	1	PA66 PA-F2101 (N30-B)	
5	BL9023-CB-80-01	面板贴膜 Panel film	1	PET t0.3	
4	BL9023-CB-10-09	控制面板 Control panel	1	ABS TR557	

Item no.	Drawing no.	Part name	Amount	Type and specification	Remark
Model: BL9023-CB Blender					
Name: Exploded drawing			Coding:	Stage: E	
Ratio: Fit		Designer:	Date:		
Units: mm		Verifier:	Date:		
Breadth: A1		Normaliztion:	Date:		
共 1 张 第 1 张					

Sign Position Change the number Change the description Signature Date